

DEXTROL SEWING MACHINE OIL

All-Purpose Oil

Typical Characteristics

TESTS	TEST METHODS	UNITS	SPECIFICATION OF OLG ALL-PURPOSE OIL ISO VG 10
Appearance	Visual	Visual Examination	Clear & Bright
Colour	ASTM D 1500	No	ASTM 0.0 – ASTM 0.5 MAX
Density @29.5 °C	ASTM D 1298	GM/ML	0.835-0.860
Viscosity @ 40 °C	ASTM D 445	cSt	9.1 - 11.0
Viscosity @100 °C	ASTM D 445	cSt	2.3-2.8
Pour point	ASTM D 97	0c	-45 MIN
Flashpoint	ASTM D 92 & 93	0c	>150
Total Acid Number	ASTM D 974	Mg. KOH/GM	0.03 Max
Copper Strip Corrosion Test for 3 Hrs	ASTM D 130	no	ASTM 1 a MAX